

	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIR. NAME :	LOSS NO/STEP									
HD OF A545/A663 Plunger	DEPT :	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL : A696 oil pump	CELL NAME :	Oil pump.	MACHINE STAGE:			Grinding Machine			OPERATION:		Grinding
KAIZEN THEME :	KAIZEN IDEA :										
To improve Productivity	Process time need to be reduced										
	BENCHMARK: 23sec										
	TARGET: 15sec										
	KAIZEN START: 06.10.2019										
	TARGET DATE: 13.10.2019										
	KAIZEN FINISH: 13.10.2019										
	TEAM MEMBERS:										
	Rahul					Murlli Mohan					
	BENEFITS:-										
	easy to operate , Quality improved, moral improved										
	KAIZEN SUSTAINANCE										
	WHAT TO DO: Fix design need to be update										
	HOW TO DO:										
	FREQUENCY: One time activity										
WHY-WHY ANALYSIS:	BEFORE					AFTER					
Why1:- A696 Shaft Grinding Capacity 3206/day											
Why2:- CT is more i.e 23sec/comp											
Why3:- Process time more											
ROOT CAUSE:-	RESULTS:										
Process time more	1. CT reduced by 4 sec					2. Capacity increased					
REGISTRATION NO.:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
DATE:	SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS						
REGISTERED BY:	1.	A696 S	10.10.19	Manas	Completed						
MANGERS SIGN:	HD SCOPE INFORMATION IN OTHER PLANT										
	SR.NO.	PLANT	WHEN	WHOM	STATUS						
	Kaizen share to Corp										